

IT IS UNSAFE TO START USING THIS DEVICE  
WITHOUT FIRST READING AND UNDERSTANDING  
THIS MANUAL IN ITS ENTIRETY

# OPERATOR MANUAL

FOR

BIPRO SDS CB200  
BICARBONATE MIXERS  
With

**Aqua B** water systems

IMPORTANT DOCUMENT  
PLEASE SAFEGUARD

August 8, 2019

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# USER ASSISTANCE INFORMATION

ASSISTANCE IS AVAILABLE: Monday through Friday (excluding holidays)  
8:00 am to 4:00 pm Central time.

Call: 913-438-9700

Emergency assistance is available after normal operating hours,

Call: 913-269-5681

If the phone fails to answer please leave a message, include the contact name and a phone number that will be answered before business hours.

## GENERAL DESCRIPTION

The BiPro SDS CB200 Bicarbonate mixing and distribution system is a dual tank pump driven bicarbonate mixer. When operating instructions are followed mixing bicarbonate in quantities up to 100 gallons is easy and accurate. It is possible to disinfect the system with multiple disinfection solutions.

The specific instructions for all procedure's are included in this manual.

# WARNINGS, CAUTIONS & RECOMMENDATIONS

**WARNING:** It is unsafe to operate the Bicarbonate system without first reading and understanding the Operator's Instruction Manual.

**WARNING:** Misuse, improper operation, and/or improper monitoring of the system could result in serious injury, death, or serious reactions to patients undergoing hemodialysis treatment.

**CAUTION:** When used as a medical device, Federal law restricts this device to sale by or on the order of a physician.

**NOTE:** Where water is mentioned, it must be AAMI standard quality water.

**NOTE:** Once the BiPro SDS CB200 system has been delivered to you, it is the responsibility of the Medical Director to ensure that the system is used, monitored, and maintained in such a manner so as to satisfy all applicable standards.

## RECOMMENDATIONS:

Disinfection of this system prior to use and on a recurring schedule is required. Disinfection chemicals and quantities are to be determined by the Medical Director. Disinfection scheduling is to be determined by the Medical Director of the facility or facility policy.

Common disinfectants approved for use with this equipment are: chlorine bleach in a 100:1 ratio, Renlin in a 100:1 ratio, and Ozone @ a minimum of 0.2 ppm. Higher levels of Ozone are encouraged for increased efficacy of Ozone. Ozone should be @ a minimum of 0.1 ppm at the end of the loop. Test with approved facility testing methodology for the presence or absence of ozone.

Precipitate removal can be accomplished with vinegar, Citru-Clean or acetic acid used in a 20:1 ratio. Precipitate removal should be accomplished on a minimum of a monthly basis.

Times and quantities may be altered to accommodate lengthy or difficult loops. All changes are to be approved by the Medical Director.

Filter changes for the 0.2 micron air filters are to be accomplished on an annual basis. Carbon ozone elimination filters (if used) should be changed on an annual basis.

Stainless Steel Screen or plastic screen should be removed and rinsed on an annual basis.

Solenoids should be disassembled rinsed and evaluated on a semi annual basis.

Monthly, the Fill /Mix Solenoid should be removed and the screen in the nose of the solenoid cleared of any plastic from bicarb bags or test strips.

***THESE PROCEDURES ARE INTENDED TO BE GUIDELINES FOR USE IN ESTABLISHING YOUR FACILITIES PROCEDURES***

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**BICARB MIXING AND  
DISTRIBUTION  
OPERATING  
INSTRUCTIONS  
SDS-CB200  
With Aqua B water systems**

MEDICAL SOLUTIONS INTERNATIONAL  
800-326-5275

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# BICARB MIXING PROCEDURE

**Purpose:** To enable assigned staff to properly prepare BICARB  
**Supplies:** BICARB powder  
**Procedure:** Performed by trained staff

1. Insure all panel mounted switches are Turned Off.  
Verify the BICARB Mixer is completely empty: Drain sample ports and close  
\_\_\_ **Open Mix** tank drain if necessary ..... Close Mix tank drain when empty.  
\_\_\_ **Open Day** tank drain..... **LEAVE OPEN. This is a mandatory step do not ignore.**
  
2. The Touch screen displays three operating modes;  
F 1, = Fill Menu, F 2, = Mix Menu, & F 3, = AUTO or MONITOR.  
To enter the Fill mode from the main menu:  
\_\_\_ **PRESS, F1** Fill, The Screen will change and Display: "Enter Fill Count"  
\_\_\_ **PRESS**, the Blue Square in center of the screen, A numerical touch pad will appear,  
\_\_\_ **ENTER**, NUMBER OF LITERS DESIRED FOR THIS BATCH,  
\_\_\_ **PRESS**, THE ENTER ARROW (lower right) on the numerical touchpad.  
FYI: (FOR 1BAG OF BICARB POWDER, ENTER 94 LITERS)  
(FOR 2 BAGS OF BICARB POWDER, ENTER 188 LITERS)  
(FOR 3 BAGS OF BICARB POWDER, ENTER 282 LITERS)  
(FOR 4 BAGS OF BICARB POWDER, ENTER 376 LITERS)  
\_\_\_ **PRESS, F8**, Continue.  
The fill count will show on the screen and will count up to the requested amount.  
**\*OPEN THE DAY TANK LID TO INSURE NO WATER IS FLOWING OR SPRAYING INTO THE DAY TANK!**  
**\*\* IF WATER IS OBSERVED FLOWING INTO THE DAY TANK, TURN SYSTEM OFF AND  
CALL YOUR BIO MED ON DUTY OR THE CONTACT NUMBERS ON PAGE 3 (USER ASSISTANCE).**  
When fill is complete, the flow will stop,  
\_\_\_ Verify the water level in the Mix Tank.
  
3. \_\_\_ **PRESS, F5** Main Menu, TO RETURN TO THE MAIN MENU.
  
4. \_\_\_ **PRESS, F2** MIX, To enter the Mix mode from the main menu:  
\_\_\_ **PRESS, F8, Continue.** The pump will start. A default setting of 10 minutes is in the system.  
\*\*While it should not be necessary, if you need to alter the mix pump time run time:  
PRESS F5, (this returns you to the main menu)  
PRESS F2, (this enters you into the mix mode)  
Press, the Blue Square, A numerical touch pad will appear,  
ENTER NUMBER OF MINUTES DESIRED FOR THIS BATCH,  
PRESS THE ENTER ARROW (lower right) on the numerical touchpad.  
THEN PRESS F8.
  
5. Open the lid on the Bicarb Mixing Tank:  
\_\_\_ **Slowly** add the appropriate number of BICARB packages. (Dumping damages the pump)  
Close the lid. Allow solution to mix for full cycle. It will automatically shut off.
  
6. When Mix Cycle is complete:  
\_\_\_ **PRESS, F5**, Main Menu TO RETURN TO THE MAIN MENU

7. \_\_\_\_ Capture a sample from the “Mix Tank” sample port for testing by.....  
 opening the Ball Valve and clear a few ounces into a container, throw away.  
 Then Capture a sample from the “Mix Tank” sample port.  
 Test your mixed BICARB to insure it meets your facility standards. If you test  
 For Specific Gravity your sample should be \_\_\_\_ with a tolerance of + or - \_\_\_\_\_. OR  
 For Conductivity your sample should be \_\_\_\_ with a tolerance of + or - \_\_\_\_\_.
  
8. When Batch is verified:  
 \_\_\_\_ Turn on the Safety Switch (#4)  
 \_\_\_\_ Turn on the Prime Loop Switch (#5) to prime the loop.  
 \_\_\_\_ **PRESS, F2, MIX** To Enter Mix Mode:  
 \_\_\_\_ **PRESS, F8, Continue.** (You are now purging the loop of rinse water and air.)  
 Continue to purge the loop for (3 to 5 minutes) Time is determined by length and size of loop.
  
9. After 3 to 5 minutes, Verify that pure mixed BICARB has filled the loop by drawing a sample from  
 the loop sample port on the right of the control panel podium,  
 \_\_\_\_ **Test** as you did in step #7.  
**Once Verified:**  
 \_\_\_\_ **PRESS, F5** Main Menu, TO RETURN TO THE MAIN MENU.  
 \_\_\_\_ **CLOSE THE DAY TANK DRAIN**
  
10. \_\_\_\_ **PRESS, F2, MIX,** to Enter Mix mode:  
 \_\_\_\_ **PRESS, F8, Continue.**  
 \_\_\_\_ **Turn On** the Transfer to Day Tank Switch (#8) this begins the transfer to day tank.  
 \_\_\_\_ **Turn On** the Fill/Mix Switch, (#1) (This closes this valve and stops the flow to the mix tank)  
 \_\_\_\_ **Turn Off** the Prime Loop Switch (#5) to stop priming the loop.  
 Allow to transfer for 30 seconds,(to accumulate bicarb in the Day Tank) then proceed:
  
11. \_\_\_\_ **ONLY** After 30 seconds, **Turn On** the Loop Pump Loop Switch (#6)  
 The unit will automatically shut off and sound the dry cut alarm when transfer is complete.
  
12. When the dry cut alarm sounds, transfer is complete,  
 \_\_\_\_ **PRESS, F1, TO MUTE,**  
 \_\_\_\_ **PRESS, F5** Main Menu, TO RETURN TO THE MAIN MENU.  
 \_\_\_\_ **Turn Off** the Transfer to Day Tank Switch (#8).  
 \_\_\_\_ **Turn Off** the Safety Switch (#4).  
 \_\_\_\_ **Turn On** the Mix Pump Backwash Switch (#3).  
 \_\_\_\_ **OPEN MIX TANK DRAIN.**
  
13. On the Touch screen,  
 \_\_\_\_ **PRESS, F1,** ( the total amount shown is not relevant )  
 \_\_\_\_ **PRESS, F8,** Continue, Allow to flow for 5 liters  
 \_\_\_\_ **Turn On** the Injector switch (#7),  
 \_\_\_\_ **Turn Off** the Mix Pump Backwash Switch (#3). Allow to flow for 5 liters  
 \_\_\_\_ **Turn On** the Spray Mix Tank Switch (#2)  
 \_\_\_\_ **Turn Off** the Injector switch (#7), Allow to spray for 10 liters,  
 \_\_\_\_ **Turn Off** the Fill/Mix Switch, (#1)  
 \_\_\_\_ **Turn Off** the Spray Mix Tank Switch (#2). Allow to flow for 10 liters  
 \_\_\_\_ **PRESS, F5** Main Menu, TO RETURN TO THE MAIN MENU.
  
14. On the Panel-view touch pad, To monitor the low tank alarm,  
 \_\_\_\_ **PRESS, F3** AUTO/MONITOR. The Distribution System is now in normal operation.

# MID DAY BICARB MIXING PROCEDURE

**Purpose:** To enable assigned staff to properly prepare BICARB  
**Supplies:** BICARB powder  
**Procedure:** Performed by trained staff

1. With the exception of the **Loop Pump switch (#6)**. (the loop should be recirculating). Insure all panel mounted switches are **Turned Off**. Press F5 to return to main menu.  
\_\_\_\_ **Verify** the BICARB Mixing Tank is completely empty:  
\_\_\_\_ **Close** the Mix Tank Drain when empty. Drain Sample port and close.
2. The Touch screen displays three operating modes;  
F 1, = Fill Menu, F 2, = Mix Menu, & F 3, = AUTO/MONITOR.  
To enter the Fill mode from the main menu:  
\_\_\_\_ **PRESS, F1** Fill, The Screen will change and Display: "Enter Fill Count"  
\_\_\_\_ **PRESS**, the Blue Square in center of the screen, A numerical touch pad will appear,  
\_\_\_\_ **ENTER**, NUMBER OF LITERS DESIRED FOR THIS BATCH,  
\_\_\_\_ **PRESS**, THE ENTER ARROW (lower right) on the numerical touchpad.  
\_\_\_\_ **PRESS, F8**, Continue.  
The fill count will show on the screen and will count up to the requested amount.

**\*OPEN THE DAY TANK LID TO INSURE NO WATER IS FLOWING OR SPRAYING INTO THE DAY TANK!**  
**\*\* IF WATER IS OBSERVED FLOWING INTO THE DAY TANK, TURN SYSTEM OFF AND CALL YOUR BIO MED ON DUTY OR THE CONTACT NUMBERS ON PAGE 3 (USER ASSISTANCE).**

\_\_\_\_ When fill is complete, the flow will stop,  
\_\_\_\_ Verify the water level in the Mix Tank.

3. To enter the **Mix** mode from the main menu:  
\_\_\_\_ **PRESS, F2, MIX**  
\_\_\_\_ **PRESS, F8, CONTINUE.** *The pump will start.*
4. **Open the lid** on the Bicarb Mixing Tank:  
\_\_\_\_ **Slowly** add the appropriate number of BICARB packages. (Dumping damages the pump)  
\_\_\_\_ **Close the lid.**
5. When Mix Cycle is complete:  
\_\_\_\_ **PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU..**
6. \_\_\_\_ **Capture a sample from the "Mix Tank" sample port**  
**Test your mixed BICARB to insure it meets your facility standards.**
7. **If you are ready to transfer to the day tank: AND there is adequate space.**  
\_\_\_\_ **PRESS F5 and proceed.**  
  
**OR If you want to wait until Bicarb is needed then resume at this point on your return.**  
**If waiting,**  
\_\_\_\_ **PRESS F3 Auto/Monitor, WHEN SYSTEM LOW TANK ALARM SOUNDS,**  
\_\_\_\_ **PRESS F1 TO MUTE,**  
\_\_\_\_ **F5 MAIN MENU TO CLEAR.**

8. \_\_\_ **Turn On the Safety Switch (#4)**  
 \_\_\_ **Turn On the Transfer to Day Tank Switch (#8),**  
 \_\_\_ **Turn On the Fill/Mix (#1), (THIS WILL CLOSE THIS VALVE)**  
 \_\_\_ **PRESS, F2, Mix,** to Enter the **Mix** mode from the main menu:  
 \_\_\_ **PRESS, F8, Continue.**
  
9. *The bicarb will transfer until the mix tank is empty, and the dry cut alarm sounds,*
  
10. When the dry cut alarm sounds, transfer is complete,  
 \_\_\_ **PRESS, F1, TO MUTE,**  
 \_\_\_ **PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU.**  
 \_\_\_ **Turn Off** the Transfer to Day Tank Switch (#8).  
 \_\_\_ **Turn Off** the Safety Switch (#4).  
 \_\_\_ **Turn On** the Mix Pump Backwash Switch (#3).  
 \_\_\_ **OPEN MIX TANK DRAIN.**
  
11. On the Touch screen,  
 \_\_\_ **PRESS, F1,** ( the total amount shown is not relevant )  
 \_\_\_ **PRESS, F8, Continue,** Allow to flow for 5 liters  
 \_\_\_ **Turn On** the Injector switch (#7),  
 \_\_\_ **Turn Off** the Mix Pump Backwash Switch (#3). Allow to flow for 5 liters  
 \_\_\_ **Turn On** the Spray Mix Tank Switch (#2)  
 \_\_\_ **Turn Off** the Injector switch (#7), Allow to spray for 10 liters,  
 \_\_\_ **Turn Off** the Fill/Mix Switch, (#1)  
 \_\_\_ **Turn Off** the Spray Mix Tank Switch (#2). Allow to flow for 10 liters  
 \_\_\_ **PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU.**
  
12. On the Panel-view touch pad, To monitor the low tank alarm,  
 \_\_\_ **PRESS, F3 AUTO/MONITOR.**

**The Distribution System is now in normal operation.**

### **OPERATIONAL WARNINGS**

If a dry cut alarm occurs during the Mix or Auto mode, the unit will stop and display DRY CUT ALARM.

PRESS F1, then F5 to clear the alarm and exit to the main menu. (See Trouble Shooting Guide).

If a low tank alarm occurs, the tank alarm screen shows which sensor(s) are reading an alarm state.

LOW TANK, refers to the Bicarb Day Tank. TO SILENCE the audio alarm, PRESS, F 1. This will shut off the alarm until the alarm condition clears or a new alarm occurs.

To resolve the alarm status, either more bicarb needs to be mixed, tested and transferred. If remaining quantity is sufficient to complete the operational day simply press, F5. If a new alarm occurs it will display but not alarm unless the first alarm has cleared.

# RECOMMENDED CHEMICAL BICARB DISINFECTION PROCEDURE

**Frequency:** To be determined by Medical Director.  
**Purpose:** To enable assigned staff to properly disinfect the system.  
**Supplies:** Prescribed disinfectant, to be determined by Medical Director.  
Rubber Gloves and Goggles recommended.

**BEFORE STARTING PROCEDURE, VERIFY THAT NO PATIENTS ARE RECEIVING TREATMENT**

**Testing times, points and methodology is determined by the facility policy. Flow quantities may have to be adjusted to account for the length of loop or to achieve desired test results.**

1. Insure all switches are **Turned Off**. Verify the tanks are completely empty:  
Open mix tank drain if necessary. **Press F5 to return to Main Menu.**  
\_\_\_ **Close Mix Tank Drain Valve,** Drain sample port and close  
\_\_\_ **Close Day Tank Drain Valve.** Drain sample port and close
2. The Touch screen displays three operating modes;  
Enter the **Fill** mode from the main menu:  
\_\_\_ **PRESS, F1, The Screen will change and Display: "Enter Fill Count"**  
\_\_\_ **PRESS, the Blue Square,** center of screen A numerical touch pad will appear,  
\_\_\_ **ENTER, 100 LITERS, PRESS THE ENTER ARROW** (lower right) on the touchpad.  
\_\_\_ **PRESS, F8, Continue.**  
The fill count will show on the screen and count up to requested amount.  
When fill is complete the flow will stop, **Verify the water level in the Mix Tank.**  
\_\_\_ **PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU.**
3. **Step 3 ONLY Applies to systems with Aqua B water systems.**  
\_\_\_ **Disconnect the Aqua B Fly loop water feed line from the back of the Bicarb System.**  
\_\_\_ **Place a container under the stainless steel solenoid to catch any drips.**  
\_\_\_ **Connect the Bypass hose(provided) from the quick connect fitting just inside the stainless steel solenoid on the back of the podium to the quick connect on the middle (injector) arm leading to the back of the mixing tank.**
4. To enter the **Mix** mode from the main menu:  
\_\_\_ **PRESS, F2,**  
\_\_\_ **PRESS, F8, Continue.** *The pump will start. A default setting of 10 minutes is in the system.*
5. Open the lid on the Bicarb Mixing Tank:  
\_\_\_ Add the appropriate amount of the disinfectant of choice. **Close the lid.**

**DO NOT OPEN THE LIDS AGAIN UNTIL AFTER RINSE PROCEDURE!!**

6. \_\_\_ **Capture a sample from the Mix Tank sample port for testing.** Test for presence of disinfectant.  
\_\_\_ Once disinfectant level is verified: **TURN ON THE SAFETY SWITCH (#4)**  
\_\_\_ **Turn On the Spray Mix Tank Switch (#2).....** After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Mix Pump Backwash Switch(#3)...** After 10 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Injector Switch (#7).....** After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Transfer to Day Tank Switch(#8)....** After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Spray Day Tank Switch (#9).....** After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Prime Loop Switch (#5).....This switch is to be left ON.**  
\_\_\_ **Turn On the Loop Pump Backwash Switch(#10).** After 10 seconds **Turn Off** this switch.

7. WITH THE PRIME LOOP SWITCH STILL ON: After +/- 5 minutes, verify that disinfectant has filled the loop, draw a sample from the loop sample port on the right of the podium  
\_\_\_ **Test** as you did in step #6. When verified:  
\_\_\_ **Turn Off the Prime Switch (#5),**  
\_\_\_ **Turn On the Transfer to day tank switch.**  
Allow the level of the Day Tank to rise above the Sample port.  
\_\_\_ **Open the Sample port to expose to disinfectant and close.**  
\_\_\_ **Turn Off the Transfer to day tank switch.**  
\_\_\_ **Turn Off the Safety Switch. (#4)**  
\_\_\_ **PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU.**
8. \_\_\_ **Turn On the Loop Pump switch (#6),** With the disinfectant solution re-circulating,
9. **Rinsing The wall station tubing and ports. (NOT AN OPTION)**  
\_\_\_ Go to the patient floor area and **flush each wall station Bicarb port** to expose to disinfectant. Follow your facility guide lines for testing for disinfectant at the wall stations.
10. **After flushing wall station Bicarb ports to expose them to disinfectant:**  
\_\_\_ **Turn Off the Loop Pump switch (#6).**
11. \_\_\_ **Disconnect the Bypass hose from the quick connect at the stainless steel solenoid on the back of the system podium,**  
\_\_\_ **Disconnect the bypass hose from the injector arm.**  
\_\_\_ **Reconnect the Aqua B Fly loop water feed line to the back of the Bicarb System.**
12. \_\_\_ **Open Mix Tank Drain.**  
\_\_\_ **Open Day Tank Drain. Allow Disinfectant contact time. (minimum 30 min).**  
**(Actual time to be determined by clinic policy)**
13. **After disinfectant contact time. Proceed to the Disinfectant Rinse Procedure.**

**NEVER LEAVE DISINFECTANT IN THE SYSTEM**

# DISINFECTANT RINSE PROCEDURE

**Purpose:** To enable assigned staff to properly rinse the system.

**Supplies:** RO Water

Procedure to be performed EVERY TIME the SYSTEM HAS BEEN DISINFECTED.

**Testing times, points and methodology is determined by the facility policy. Flow quantities may have to be adjusted to account for the length of loop or to achieve desired test results.**

1. Insure all panel mounted switches are turned off. Press F5 to return to the Main Menu.  
\_\_\_ **Open Mix Tank Drain, Open Day Tank Drain.** Drain Tank Sample Ports

## **DO NOT OPEN HATCH LIDS UNTIL AFTER RINSE PROCEDURE!!**

2. Enter the **Fill** mode from the main menu:  
\_\_\_ **PRESS, F1, FILL, The Screen will change and Display: "Enter Fill Count"**  
\_\_\_ **PRESS, the Blue Square, (center of screen).** A numerical touch pad will appear,  
\_\_\_ **ENTER, 900 LITERS, PRESS THE ENTER ARROW (lower right) on the touchpad.**  
\_\_\_ **PRESS, F8, Continue. Allow to run to drain for approximately 10 LITERS.**
3. Quick flush of fill plumbing  
\_\_\_ **Turn On the Spray Mix Tank Switch (#2)**  
\_\_\_ **Turn On the Fill/Mix Switch (#1), This closes this flow path. Allow to spray for 5 liters**  
\_\_\_ **Turn On the Injector Switch (#7),**  
\_\_\_ **Turn Off the Spray Mix Tank Switch (#2) Allow to flow through injector for 5 liters**  
\_\_\_ **Turn On the Mix Pump Backwash Switch (#3).**  
\_\_\_ **Turn Off the Injector Switch (#7), allow to flow through the back wash for 5 liters**  
\_\_\_ **Turn On the Safety Switch (#4).**  
\_\_\_ **Turn On the Transfer to Day Tank Switch (#8).**  
\_\_\_ **Turn Off the Mix Pump Back Switch (#3), allow to flow to the Transfer for 5 liters**  
\_\_\_ **Turn On the Prime Switch (#5)**  
\_\_\_ **Turn Off the Transfer Switch (#8), allow to flow to the Loop for 5 liters**
4. Cleansing system Rinse  
\_\_\_ **Turn Off the Fill/Mix Switch (#1),**  
\_\_\_ **Turn Off the Prime Switch (#5). Allow to run to drain for 30 liters**  
\_\_\_ **Turn On the Mix Pump Backwash Switch (#3).**  
\_\_\_ **Turn On the Fill/Mix Switch (#1). This closes this flow path.**  
\_\_\_ **Allow to run to drain for approximately 30 more LITERS.**  
\_\_\_ **Turn On the Injector Switch (#7),**  
\_\_\_ **Turn Off the Mix Pump Backwash Switch (#3) Allow to flow to drain for 30 more LITERS**  
\_\_\_ **Turn On the Spray Mix Tank Switch (#2), Turn Off the Injector Switch (#7)**  
\_\_\_ **Allow 80 more LITERS to spray into the mixing tank and run to drain.**
5. \_\_\_ **Turn On the Loop Pump Backwash (#10)**  
\_\_\_ **Turn On the Transfer to Day Tank Switch (#8).**  
\_\_\_ **Turn Off the Spray Mix Tank Switch (#2). Allow 30 LITERS to flush the transfer plumbing.**  
\_\_\_ **Turn On the Spray Day Tank Switch (#9).**  
\_\_\_ **Turn Off the Transfer to Day Tank Switch (#8). Allow 80 LITERS to spray the Day Tank.**  
\_\_\_ **Turn On the Prime Switch (#5)**  
\_\_\_ **Turn Off the Spray Day Tank Switch (#9)**  
\_\_\_ **Allow 40 LITERS to back flush the loop pump.**  
\_\_\_ **Turn Off the Loop Pump Backwash Switch (#10)**  
\_\_\_ **With Prime switch still on, Purge the loop for approximately 80 more LITERS**  
\_\_\_ **Verify disinfectant has been rinsed from the loop. Draw the samples from the loop sample port.**

6. When No Disinfectant is detected at the loop sample port.
- \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5),
  - \_\_\_ Allow rinse water to continue to purge the loop while testing loop sample port again until clear.
7. When no disinfectant is detected at the loop return sample port, proceed to the patient treatment floor. Follow the flow path of the loop and open each Bicarb Valve and allow rinse water to flow to drain. **THIS IS NOT AN OPTION**
- \_\_\_ **Test** for absence of disinfectant. Test with approved facility testing methodology and procedure.
  - Return to Bicarb System,
  - \_\_\_ **Retest** the end of the loop. **When clear, proceed**
8. \_\_\_ **Turn On the Spray Day Tank Switch (#9).**
- \_\_\_ **Turn Off the Prime Switch (#5).**
  - Allow **30 more LITERS** to spray the Day tank.
9. \_\_\_ **Close** the Mix Tank Drain,
- \_\_\_ **Turn Off the Fill/Mix switch (#1),**
  - \_\_\_ **Turn Off the Spray Day Tank Switch (#9),**
  - \_\_\_ **Open the Mix tank sample port, (Have bucket under spout).**
  - When the level in the Mix tank is higher than the sample port, water will flow through the sample port.
  - After a few seconds,
  - \_\_\_ **Begin testing** for absence of disinfectant. When clear, proceed
10. \_\_\_ **Close** the Day Tank Drain.
- \_\_\_ **Turn On the Transfer switch (#8).**
  - \_\_\_ **Turn On the Fill/Mix Switch (#1).** This closes this flow path.
  - \_\_\_ **Open the Day tank sample port. (Have bucket under spout).**
  - When the level in the Day tank is higher than the sample port, water will flow through the sample port.
  - After a few seconds,
  - \_\_\_ **Begin testing** for absence of disinfectant. When clear proceed.
11. If you **DO NOT** want to Recirculate water through the loop over night:
- \_\_\_ **Turn On the Mix Pump Backwash Switch (#3).**
  - \_\_\_ **Turn On the Loop Pump Backwash (#10)**
  - \_\_\_ **Press F5 Main Menu, to return to the Main Menu**
  - \_\_\_ **Open the Mix Tank Drain.**
  - \_\_\_ **Open the Day Tank Drain, WAIT For 30 seconds**
  - \_\_\_ **Turn Off Any and All Remaining Switches. Allow to drain**
12. If you **DO** want to Recirculate water through the loop overnight:
- \_\_\_ **Turn On the Mix Pump Backwash Switch (#3).**
  - \_\_\_ **Press F5 Main Menu, to return to the Main Men**
  - \_\_\_ **Open the MIX Tank Drain, WAIT For 30 seconds**
  - \_\_\_ **Turn off Any and All Remaining Switches..**
  - \_\_\_ **Turn on the Loop Pump Switch (#6),**



# RECOMMENDED BICARB PRECIPITATE REMOVAL PROCEDURE

**Purpose:** To enable assigned staff to properly rinse the system with acidic rinse.  
**Supplies:** Prescribed disinfectant.  
Rubber Gloves and Goggles recommended

**BEFORE STARTING PROCEDURE, VERIFY THAT NO PATIENTS ARE RECEIVING TREATMENT**

*Testing times, points and methodology is determined by the facility policy. Flow quantities may have to be adjusted to account for the length of loop or to achieve desired test results.*

1. Insure all switches are **Turned Off**. Verify the tanks are completely empty:  
Open mix tank drain if necessary. **Press F5 to return to Main Menu.**  
\_\_\_ **Close Mix Tank Drain Valve,** Drain tank sample port and close  
\_\_\_ **Close Day Tank Drain Valve.** Drain tank sample port and close
2. The Touch screen displays three operating modes;  
Enter the **Fill** mode from the main menu:  
\_\_\_ **PRESS, F1, The Screen will change and Display: "Enter Fill Count"**  
\_\_\_ **PRESS,** the **Blue Square,** center of screen A numerical touch pad will appear,  
\_\_\_ **ENTER, 100 LITERS, PRESS THE ENTER ARROW** (lower right) on the touchpad.  
\_\_\_ **PRESS, F8, Continue.**  
The fill count will show on the screen and count up to requested amount.  
When fill is complete the flow will stop, **Verify the water level in the Mix Tank.**  
\_\_\_ **PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU.**
3. To enter the **Mix** mode from the main menu:  
\_\_\_ **PRESS, F2,**  
\_\_\_ **PRESS, F8, Continue.** *The pump will start. A default setting of 10 minutes is in the system.*
4. Open the lid on the Bicarb Mixing Tank:  
\_\_\_ Add the appropriate amount of the Low pH acidic solution of choice.  
\_\_\_ **Close the lid.**

**DO NOT OPEN THE LIDS AGAIN UNTIL AFTER RINSE PROCEDURE!!**

5. \_\_\_ **Capture a sample from the Mix Tank sample port for testing.** Test for presence of disinfectant.  
\_\_\_ Once disinfectant level is verified: **TURN ON THE SAFETY SWITCH (#4)**  
\_\_\_ **Turn On the Spray Mix Tank Switch (#2)**..... After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Mix Pump Backwash Switch(#3)**... After 10 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Injector Switch (#7)**..... After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Transfer to Day Tank Switch(#8)**.... After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Spray Day Tank Switch (#9)**..... After 30 seconds **Turn Off** this switch.  
\_\_\_ **Turn On the Prime Loop Switch (#5)**.....**This switch is to be left ON.**  
\_\_\_ **Turn On the Loop Pump Backwash Switch(#10).** After 10 seconds **Turn Off** this switch.

6. WITH THE PRIME LOOP SWITCH STILL ON: After +/- 5 minutes, verify that the low pH solution has filled the loop, draw a sample from the loop sample port on the right of the podium  
\_\_\_ Test as you did in step #6. When verified:  
\_\_\_ Turn Off the Prime Switch (#5),  
\_\_\_ Turn Off the Safety Switch. (#4)  
\_\_\_ Turn On the Mix Pump Backwash Switch (#3).  
\_\_\_ PRESS, F5 Main Menu, TO RETURN TO THE MAIN MENU.
7. \_\_\_ Turn On the Loop Pump switch (#6), With the disinfectant solution re-circulating,
8. Rinsing The wall station tubing and ports. (NOT AN OPTION)  
\_\_\_ Go to the patient floor area and flush each wall station Bicarb port to expose to disinfectant. Follow your facility guide lines for testing for disinfectant at the wall stations.
9. After flushing wall station Bicarb ports to expose them to disinfectant:  
\_\_\_ Turn Off the Loop Pump switch (#6).
10. \_\_\_ After 10 seconds, Press F5 to return to the Main Menu.  
\_\_\_ Open Mix Tank Drain.  
\_\_\_ Open Day Tank Drain. Allow Low pH Solution contact time. (minimum 30 min).  
(Actual time to be determined by clinic policy)
11. After Low pH solution contact time.  
Proceed to the Disinfectant Rinse Procedure.

**NEVER LEAVE LOW PH SOLUTION IN THE SYSTEM.**

# END OF DAY RINSE PROCEDURE

**Purpose:** To enable assigned staff to properly rinse the system.

**Supplies:** RO Water

**Procedure to be performed at the end of the operational day with no patients receiving treatment.**

**Testing times, points and methodology is determined by the facility policy. Flow quantities may have to be adjusted to account for the length of loop or to achieve desired test results.**

1. Insure all panel mounted switches are turned off.
  - Press F5 to return to the Main Menu.
  - **Open Mix Tank Drain, Open Day Tank Drain.**
  - Drain both tank sample ports and close.
  
2. Enter the **Fill** mode from the main menu:
  - **PRESS, FILL, The Screen will change and Display: "Enter Fill Count"**
  - **PRESS, the Blue Square, (center of screen)** A numerical touch pad will appear,
  - **ENTER, 900 LITERS, PRESS THE ENTER ARROW (lower right)** on the touchpad.
  - **PRESS, F8, Continue. Allow to run to drain for approximately 10 LITERS.**
  
3. Cleansing system Rinse
  - **Turn On the Mix Pump Backwash Switch(#3).**
  - **Turn On the Fill/Mix Switch (#1),** This closes this flow path.  
Allow to run to drain for approximately **30** more **LITERS.**
  - **Turn On the Injector Switch(#7),**
  - **Turn Off the Mix Pump Backwash Switch (#3) Allow to flow for 30 more LITERS**
  - **Turn On the Spray Mix Tank Switch (#2),**
  - **Turn Off the Injector Switch,(#7)**  
Allow **80** more **LITERS** to spray into the mixing tank and run to drain,
  
4.
  - **Turn On the Safety Switch (#4).**
  - **Turn On the Loop Pump Backwash (#10)**
  - **Turn On the Transfer to Day Tank Switch (#8).**
  - **Turn Off the Spray Mix Tank Switch (#2). Allow 30 Liters to flush the transfer plumbing.**
  - **Turn On the Spray Day Tank Switch (#9).**
  - **Turn Off the Transfer to Day Tank Switch (#8). Allow 80 Liters to spray the Day tank.**
  
5.
  - **Turn On the Prime Switch (#5), (This will remain on.)**  
**Allow 20 LITERS** to back flush the loop pump.
  - **Turn Off the Loop Pump Backwash Switch (#10)**
  - **Turn Off the Spray Day Tank Switch (#9)**  
*With Prime switch still on, Purge the loop for approximately 80 more LITERS*
  - Verify Bicarbonate solution has been rinsed from the loop, draw the samples from the loop sample port. Allow to continue to purge the loop while testing until clear

6. When no Bicarbonate solution is detected at the loop sample port.
- \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5), slow count to 5,
  - \_\_\_ Turn Off the Prime Switch (#5) slow count to 5, Turn ON the Prime Switch (#5),
- Allow rinse water to continue to purge the loop while testing loop sample port again until clear.
7. When no Bicarbonate is detected at the loop return sample port, proceed to the patient treatment floor. Follow the flow path of the loop and open each Bicarb Valve and allow rinse water to flow to drain. **THIS IS NOT AN OPTION**
- \_\_\_ Test for absence of Bicarbonate. Test with approved facility testing methodology.
  - Return to Bicarb System,
  - \_\_\_ Retest the end of the loop. **When clear, proceed**
8. \_\_\_ Turn On the Spray Day Tank Switch (#9).
- \_\_\_ Turn Off the Prime Switch (#5).
  - Allow **30 more LITERS** to spray the Day tank.
9. \_\_\_ Close the Mix Tank Drain,
- \_\_\_ Turn Off the Fill/Mix switch (#1),
  - \_\_\_ Turn Off the Spray Day Tank Switch (#9),
  - \_\_\_ Open the Mix tank sample port, (Have bucket under spout). When the level in the Mix tank is higher than the sample port, water will flow through the Tank sample port. After a few seconds,
  - \_\_\_ Begin testing for absence of Bicarbonate. When clear, proceed
10. \_\_\_ Close the Day Tank Drain.
- \_\_\_ Turn On the Transfer switch (#8).
  - \_\_\_ Turn On the Fill/Mix Switch (#1). This closes this flow path.
  - \_\_\_ Open the Day tank sample port. (Have bucket under spout). When the level in the Day tank is higher than the sample port, water will flow through the Tank sample port. After a few seconds,
  - \_\_\_ Begin testing for absence of Bicarbonate. When clear proceed.
11. If you **DO NOT** want to Recirculate water through the loop over night:
- \_\_\_ Turn On the Mix Pump Backwash Switch (#3).
  - \_\_\_ Turn On the Loop Pump Backwash (#10)
  - \_\_\_ Press F5 Main Menu, to return to the Main Men
  - \_\_\_ Open the Mix Tank Drain.
  - \_\_\_ Open the Day Tank Drain, WAIT For 30 seconds
  - \_\_\_ Turn Off Any and All Remaining Switches. Allow to drain
12. If you **DO** want to Recirculate water through the loop overnight:
- \_\_\_ Turn On the Mix Pump Backwash Switch (#3).
  - \_\_\_ Press F5 Main Menu, to return to the Main Men
  - \_\_\_ Open the MIX Tank Drain, WAIT For 30 seconds
  - \_\_\_ Turn off Any and All Remaining Switches..
  - \_\_\_ Turn on the Loop Pump Switch (#6),

**Don't forget**, if a switch is left on the solenoid will over heat and short out the system.

# **EMERGENCY MIXING**

## **ONLY IF THE TOUCH PAD IS NOT FUNCTIONING**

1. Disconnect the black cube electric connection from the Mix Pump Backwash solenoid under the mixing tank.
2. Bring the black cube connection back through to the inside of the podium and replace the black cube electrical connection on the Fill solenoid (top right inside corner of the podium where the water enters) with the black cube from the mix pump backwash solenoid.
3. Look at the two gray electrical receptacles in the top left of the back inside podium, Remove the wire plug from the mix pump receptacle and plug it into the receptacle marked "Injector".
4. Return to the front of the system on the Control Panel, and with a temporary sticker mark the Mix Pump Backwash Switch #3 as **FILL SWITCH**.  
Mark the Injector Switch #7 as **MIX PUMP SWITCH**.
5. **You can now fill with the Mix Pump Backwash Switch #3**, it will not count the liters. It will not know when to stop it is a manual switch and will have to be monitored.
6. **You can now mix with the Injector switch #7**, it will not keep track of time. It will not know when to stop it is a manual switch and will have to be monitored.

## **IF THE ENTIRE CONTROL PANEL IS NOT FUNCTIONING**

1. *Check the internal fuse and circuit breaker (orange handle should be up).  
If that fails continue.*
2. Close the water fill valve on the wall that leads to the bicarb mixer.
3. Disconnect the water hose from the back of the mixer.
4. Place the hose into the mixing tank.
5. Open valve on the wall to fill the mixer.
6. When mixing tank is filled to the desired level,
7. Disconnect the Mixing Pump plug from the back of the podium and plug into an extension cord.  
**The Mixing Pump should come on, add powder and mix.** It will not know when to stop it is a manual switch and will have to be monitored.
8. When mixed dispense into jugs from the sample port in front of the mixer.

# BICARB SYSTEM TROUBLE SHOOTING GUIDE

MEDICAL SOLUTIONS INTERNATIONAL 800-326-5275

## **PROBLEM: WATER FILL COUNT IS DIFFERENT THAN REQUESTED**

**SOLUTION:** First determine that the water is in fact flowing only in to the mixing tank, and not through a defective solenoid. The best way to determine if no solenoids are defective is to turn all the solenoid valve switches off. Turn on Fill/Mix Switch #, start the Fill sequence. If the fill count remains at zero then all solenoids are working properly. If water flows into the system, look into both tanks to determine which solenoid is leaking and review solenoid repair section below. If the water fill count remains at zero then the problem is with the fill meter not an stuck open solenoid.

## **REPAIRING THE FILL METER**

1. On the older clear bowl meters, usually the problem is a loose or corroded wire. Remove the offending corrosion or replace conductor wire. Reattach the lock nuts. Sometimes it is necessary to check the control panel connection. Open the control panel cover and inspect the connections at terminal block slots #11 and #12. It is very rare that the fill meter is defective.

However if you determine that the fill meter is not counting correctly, it can easily be replaced.

(It is always important to check the condition of the post meter check valve. and replace if necessary.)

2. On the black meters with a closed black door, the problem can be a loose screw on the pick up lead on the face of the meter, tighten carefully so as not to strip the thread. If pick up is tight then call for a replacement of the pickup lead. If the meter proves to be bad that can also be replaced easily.

## **PROBLEM: SOLENOID MALFUNCTION**

**SOLUTION:** SOLENOID FAILURE FALLS IN TO TWO CATEGORIES, 1. Electrical failure is usually caused by leaving the solenoid on for an extended period of time (greater than 1/2 hours). The result is the solenoid heats up and the wires melt together shorting out the solenoid. 2. Foreign matter and/or residual bicarb inside the actuator gets toasted by the heat of the solenoid and impairs the plunger from activating the solenoid.

**REPAIRING A SOLENOID:** Inspect the offending solenoid. Remove the retaining nut from the coil and remove the coil. It should easily slide off. If you experience resistance, that is an indication that the solenoid is burned. The solution is to replace the entire solenoid. If you experience no resistance when you remove the coil, remove the retaining nuts from the solenoid base. Check the spring and plunger for signs of toasted bicarb. If observed, soak parts in vinegar to remove. Rinse off the plunger and diaphragm. Inspect the diaphragm and interior of the solenoid body for foreign matter. Remove the foreign matter if found, reassemble the solenoid and test. There is a blowup drawing of a solenoid on page 18 of our product catalogue ([www.medicalsolutionskc.com](http://www.medicalsolutionskc.com))

## **PROBLEM: CONTROL PANEL SOLENOID SWITCHES ARE ALL DEAD**

**SOLUTION:** FIRST THE CAUSE: Most likely a single or multiple solenoids were left on for an extended period of time. The solenoid got so hot it melted the coil cover and shorted out the solenoid. When this happens, a fuse will blow. (See fuse changing below). Systems manufactured after 01/01/12 have a circuit breaker. In this case, just flip the orange T bar handle back up (it should show a red square). The solution is to first find the offending solenoid and repair or replace it. (See Above). If the offending solenoid is not obvious then buy extra fuses and sacrifice a few by testing all the valves, by replacing the fuse and turning on/off each solenoid until you blow the sacrificial fuse. Once the bad solenoid is located proceed to repair or replace it.

**REPLACING A FUSE:** Remove and test both fuses located on the upper right of the inside control assembly. They are marked FU-1 & FU-2. The 6.25 amp (FU-2) fuse is the primary 24 volt solenoid fuse. Red wires are attached to this fuse. If one of the pumps has shorted out it will blow the 120 volt 20 amp fuse (FU-1). (black wires) Remember that other things (like flooding any electrical connection) can cause fuses to blow. Be sure and tighten all wires leading to and from both fuse holders.

**PROBLEM: MICROPROCESSOR MALFUNCTIONING**

**SOLUTION:** This is extremely rare. It has happened when there is an evident cause like water damage or power fluctuation. With a power fluctuation the first and almost always effective solution is to unplug the entire bicarb system for 15 seconds. When energy is restored the unit will reset all of the defaults and function properly again. With water damage and the like the problem is more difficult to resolve. First, attempt to dry everything. At this point it is best to call for assistance (800-326-5275).

**PROBLEM: MIXING PUMP NOT WORKING OR LEAKING**

**SOLUTION:** If the pump is shorting out, it is probably flooded. Wait for it to dry or force drying. If shorted out beyond repair you will have to replace at least the motor. It may be easier to replace the entire pump. If it is leaking, then it is most likely the Impeller Housing is cracked. It easy to replace and it is inexpensive. Consider having an extra one on your repair shelf. Here again it may be easier to replace the entire wet end kit, especially if your pump has some age on it (3+ years). At this point it is best to call for assistance (800-326-5275).

**PROBLEM: LOOP PUMP NOT WORKING PROPERLY**

**SOLUTION:** Assuming that the loop filter (not on all models) on the return of the loop is not clogged, the best and easiest solution is to replace the wet end with a wet end kit. But we should also address the cause. Bicarb precipitate is probably chewing up the impeller. You should increase the number of times that you purge the system with a low pH cleaner (vinegar). See Bicarb Precipitate Removal Procedure page 14.

**PROBLEM: DRY CUT ALARM WILL NOT ALLOW MIXING OR TRANSFERRING**

**SOLUTION:** The dry cut alarm monitors the flow from the mixing pump. If the pump is not functioning, the mixing tank is empty, or either the Fill/Mix or the Transfer Solenoid are not functioning the Dry cut alarm will sound. Look into the tank with the Fill/Mix solenoid open and turn on the mix pump. If no water re-circulates through the tank, your Fill/Mix solenoid is bad (see solenoid repair). Similarly, check the transfer solenoid. These solenoids can also be checked by keying in the system to fill. Turn the Fill/Mix solenoid on, if water comes in the solenoid is not functioning. Test the Transfer solenoid in the same fashion. It is also possible that there is foreign matter in the Flow Sensor, you can remove and clean the flow sensor by sliding out the retaining bars and lifting out the vertical float, remove the foreign matter and replace. A loos wire on the Flow Sensor will also cause the alarm to activate. Flow Sensor is located above and attached to the mix pump.

**PROBLEM: Failure of, or false alarming of, the Low Tank Alarm**

**SOLUTION:** Check the physical condition of the horizontal float switch by looking in the day tank and observing that it is still in tact. Next check that the wire connections are not corroded or separated. Finally, check in the control panel terminal strip slots #19 & #20. Correct any obvious defect. Failing that, replace the float switch.

We also get calls that the Low Tank Alarm is not alarming at all, many times it is because the procedure has not been followed and the Low Tank Float is not activated by pressing F3 Auto/Monitor.

## PROBLEM: TAKES A LONG TIME TO TRANSFER OR PRIME

**SOLUTION:** Change or clean the filter screens that are clogged. There are the obvious screens like the one hanging down in the middle of the system and there are screens in the nose of some important solenoids. The Fill Mix Solenoid would be the one to cause you trouble so remove the solenoid and look in the nose and clear anything blocking the screen. If it is small pieces of black plastic that would tell you that the pump impeller is being chewed up by powder being dumped into the mixing tank. You need to install a new wet end kit and advise the staff to pour the powder in slowly.

## PROBLEM: AIR IN THE LOOP OR NO FLOW TO THE STATIONS

**SOLUTION: Air in the loop,** The air in the loop is caused by not fully priming the loop. The instructions say to test the end of the loop when priming to determine that pure mixed bicarb is returning to the system. That is the only way you will know that the loop is properly primed. Failure to prime the loop will leave air in the loop, the only solution is to mix a small (1 bag) batch of bicarb and re-prime the loop, with the mixing pump. All dialysis machines will have to be disconnected or valves closed when re-priming.

**SOLUTION: No flow to stations.** If the problem is no flow to the stations that means that the loop pump is defective or has an air embolism that has to be cleared. The air embolism is caused by not waiting the 30 seconds after transfer valve is turned on to get enough bicarb into the day tank. The only way to clear is to follow the flow from the loop pump past the adjusting valve, past the pressure gauge to where the loop tubing is connected to the bicarb system. Slowly unscrew the black cap on the black Parker fitting and the moment it is clear you will fill or see a burst of pressure and bicarb will try to spurt out, quickly reconnect the tubing and that should solve your problem.

### BiPro SDS CB200 Bicarbonate Mixer Parts List:

CB-L820C	20 AMP CIRCUIT BREAKER
CB-L881C	8 AMP CIRCUIT BREAKER
CV-4529-015	1 1/2" CHECK VALVE TRUE UNION BALL CHECK
CV-68712F12F	3/4" CHECK VALVE, Black
FIL-75-BH	3/4" FILTER CLEAR BULB HOUSING
FIL-75H-SS	3/4" COMPLETE FILTER ASSMBLY (Bulb, housing and screen)
FIL-75X100	FILTER FOR 3/4" HOUSING
FIL-DCP02000	.2 MICRON AIR FILTER
FU-MXR-20	20 AMP FUSE (120 volt. System)
GV-2021-010	1" GATE VALVE THREADED
HHC-711	HINGED HATCH COVER
K-FSA	FLOW SENSOR ASSEMBLY
K-LOOPRA	BICARB LOOP RETURN SAMPLE PORT KIT-PREPOCKET
K-SOL-TU N/C	SOLENOID ASSEMBLY Normally/Closed WITH PLUMBING ATTACHED
K-SOL-TU N/O	SOLENOID ASSEMBLY Normally/Open WITH PLUMBING ATTACHED
KM-CA-75	CARLON 3/4" WATER METER
KM-CA-WL	CARLTON REED SWITCH W/WIRE LEAD
M-RA02	REMOTE ALARM W/RESET MUTE FOR BICARBONATE SYSTEM
PG-S-254CLM-30	PRESSURE GAUGE SS LOWER MOUNT 0 - 30
PMP-IW-55RLT	IWAKI PUMP 55RLT – PUMP WITH WET END KIT
PMP-IW-55RLT-WEK	WET END KIT FOR IWAKI PUMP 55RLT
PMP-M-TE7R	MARCH PUMP TE7R – PUMP WITH WET END KIT
PMP-M-TE7R-WEK	WET END KIT FOR MARCH PUMP TE7R
SOL-04-SAN-D	SANILITE DIAPHRAGM FOR ZERO DIFFERENTIAL SOLENOID
SOL-7524VNC	SOLENOID 3/4" 24 VOLT Normally/Closed AC (systems 1997- 2019)
SOL-7524VNO	SOLENOID 3/4" 24 VOLT Normally/Open AC (systems 1997 – 2019)
SOL-75DC-VNC	SOLENOID 3/4" 24 VOLT Normally/Closed DC (systems built 2020 and after)
SOL-75DC-VNO	SOLENOID 3/4" 24 VOLT Normally/Open DC (systems built 2020 and after)
SWT-120RS	120 VOLT AC ROCKER SWITCH (systems 1997- 2019)
SWT-120RS/BR	120 VOLT DC ROCKER SWITCH (systems built 2020 and after)
SWT-24RS	24 VOLT AC ROCKER SWITCH (systems 1997- 2019)
SWT-24RS/BR	24 VOLT DC ROCKER SWITCH (systems built 2020 and after)
SWT-SAFETY	CB200 SAFETY SWITCH